

DART AEROSPACE LTD	Work Order:	21987
Description: Bracket ass'y	Part Number:	D2804-044 042
Dwg: D2804 rev.A1	Qty:	1

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	W	01.11.30	1
2	STORES	Pick: Qty Part Number Description Batch 1 D2804-2 Bracket B2977 1 D2805-2 Stop 04.11.30 B142441 1 D2809 Bushing B17794	B	04.11.30	1
3	METAL	Press D2805-4 & into arm as per Dwg D2804 D2805-2 04.11.30	B	04.11.30	1
4	QC	Inspect Level 5	CP	04.11.30	
5	FINISHING	Powder coat white (4.3.5.1) per CSI 005	M	04.12.01	1
6	QC	Inspect Level 3	B	04.12.01	1
3	METAL	Press D2809 into arm as per Dwg D2804	B	04.11.30	1
7	STORES	Pick: Qty Part Number Description Batch 12 AN3-16A Bolt M14820 24 AN960JD10 Washer M15102 12 MS21042L3 Nut M15066	B	04.11.30	1
8	METAL	Assemble as per DWG D2804	B	04.11.30	1
9	QC	Inspect Level 5	CP	04.12.01	1
10	STORES	Identify and stock	CL	04/12/01	1
11	EXPEDITING	Close W/O Cost / part: 63.95 545 04/12/02 (1)	JA	04.12.03	1

Rev	Date	Change	Revised By	Approved
A	01.04.06	New Issue	EC	
B	01.04.26	Re format	EC	

Resume steps
B

RELEASED
EC 01.04.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



RELEASED
00-11-13 off

BORE
P

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RETURN TO
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SUBJECT TO
WITHOUT NOTICE

WORK ORDER

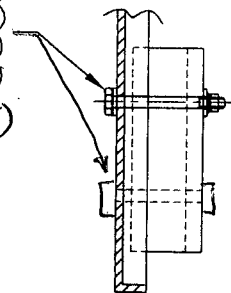
21987



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED UP	APPROVED #	DRAWING NO. D2804	REV. A SHEET 2 OF 2
DATE 00.11.07	TITLE STA 155 BRACKET		SCALE 1:3

RELEASED
00.11.13

- AN3-16A BOLT (1)
- AN960JD10 WASHER (2)
- MS21042L3 NUT (1)
- (1 PLACE)
- (2 PLACES)

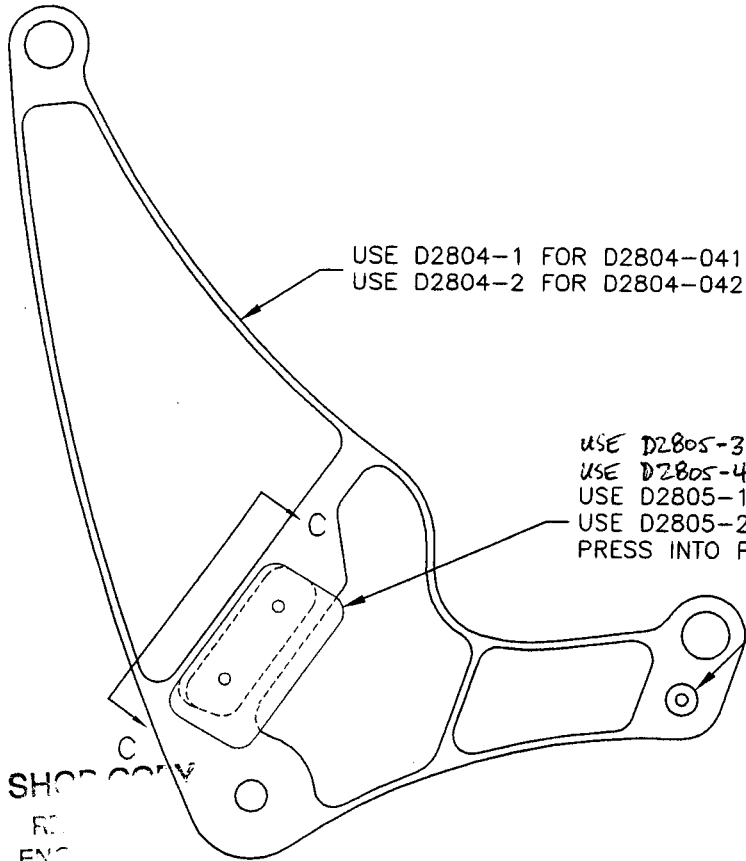


SECTION C-C
SCALE 1:3
(ROTATED)

- USE D2804-1 FOR D2804-041 & -043
- USE D2804-2 FOR D2804-042 & -044

- USE D2805-3 FOR D2804-043
- USE D2805-4 FOR D2804-044
- USE D2805-1 FOR D2804-041
- USE D2805-2 FOR D2804-042
- PRESS INTO PLACE PRIOR TO POWDER COAT

PRESS D2809 INTO PLACE PRIOR TO POWDER COAT



UNCOM

SUBJECT
WITHC

WORK C

NO. 21987

D2804-041 ASSEMBLY (SHOWN) → D2804-043 SIMILAR
D2804-042 ASSEMBLY (OPPOSITE) → D2804-044 SIMILAR



FINISH: POWDER COAT ASSEMBLY GLOSS WHITE (4.3.5.1) OR GREY
SANDTEX (4.3.5.6) OR BLACK SANDTEX (4.3.5.7) OR GREEN SANDTEX
(4.3.5.8) PER DART QSI 005 4.3

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 30, 2004
12:24 pm

Work Order No : 0021987
Project Name : D2804-044
Project For : WK449
Work Order Type : Main
Main WO Number :
House Part Number : D2804-044
Description : STA 155 Bracket Ass'y RH
Manufactured : Yes
Amount Req'd : 1
Amount Done : 0
Start Date : 11-30-04
Est Finish Date : 11-30-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00